

Work Order ID 128304

February-04-15 8:45:35 AM

128304

Page 1

Item ID: D130-700-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw

Stop ***NS2***

Start Date: 1/14/15 Start Qty: 3.00

3

Cust Item ID:

Required Date: 1/14/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3167	Rev A1								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D130-700-011CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

MCS 1502 09

34 FEB 11 2015

DAS 27 0.00
FEB 09 2015DAS 06 0.00
34 FEB 11 2015

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Item ID: D130-700-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 1/14/15 Start Qty: 3.00

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Cust Item ID:

Required Date: 1/14/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D130-700-011 Location: 16 62

3

DAG
06
9-89

FEB 11 2015

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MCJ 1502-12

Picklist Print

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Work Order ID: 128304

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Parent Item: D130-700-011

D130-700-011

Parent Item Name: Bearpaw

Start Date: 1/14/15

Required Date: 1/14/15

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-12A *AN4-12A* Bolt		Purchased	No			170	Each	84.0000	4 **	12		DAS 27 8-89 FEB 09 2015	
-------------------------------------	--	-----------	----	--	--	-----	------	---------	---------	----	--	----------------------------------	--

DAS
86
9-89

Location

Loc Qty

Loc Code

FG	10	
120423	10	
ST344	74	
M129384	74	

AN4-15A *AN4-15A* Bolt		Purchased	No			170	Each	526.0000	8 **	24		DAS 27 8-89 FEB 09 2015	
-------------------------------------	--	-----------	----	--	--	-----	------	----------	---------	----	--	----------------------------------	--

DAS
86
9-89

Location

Loc Qty

Loc Code

GA	38	
120449	38	
ST325A	308	
m130358	8	
m131320	300	
ST343	180	
m131305	180	

D2182B060 *D2182B060* Clamp Cushion		Manufactured	No			170	Each	32.0000	4 **	12		DAS 27 8-89 FEB 09 2015	
--	--	--------------	----	--	--	-----	------	---------	---------	----	--	----------------------------------	--

DAS
86
9-89

Location

Loc Qty

Loc Code

FG	15	
93429	15	
PKG016	17	
111120	17	

B115189

12

u

Picklist Print

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Parent Item: D130-700-011

Parent Item Name: Bearpaw

128304

D130-700-011

Start Date: 1/14/15

Required Date: 1/14/15

Start Qty: 3.00

Required Qty: 3.00

D2274

Manufactured No

170

Each

74.0000

12

36

D2274

Radius Block

**

DAS

27

8-89

FEB 09 2015

Location

Loc Qty

Loc Code

FG

12

86855

12

ST012a

62

121589

60

124363

2

Manufactured No

170

Each

33.0000

4

12

D2519

D2519

Clamp

**

DAS

27

8-89

FEB 09 2015

Location

Loc Qty

Loc Code

ST542

33

101510

8

110683

15

62078

4

99606

6

Manufactured No

170

Each

375.0000

12

36

D2529

D2529

Washer

**

DAS

27

8-89

FEB 09 2015

Location

Loc Qty

Loc Code

ST007

375

127909

375

Manufactured No

Each

1.0000

12

36

D3167-1

D3167-1

Bearpaw

**

DAS

27

8-89

FEB 09 2015

Location

Loc Qty

Loc Code

ST470A

1

43828

1

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Shop Packet Print

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Picklist Print

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Parent Item: D130-700-011

D130-700-011

Parent Item Name: Bearpaw

Start Date: 1/14/15

Required Date: 1/14/15

Start Qty: 3.00

Required Qty: 3.00

D3171-1

Manufactured No

170

Each

4.0000

12

D3171-1

Angle Bracket

DAS
CS
9-89

**

FEB 09 2015

Location

Loc Qty

Loc Code

ST023

126689

4

4

MS21042L4

Purchased

No

170

Each

3,375.000

12

36

MS21042L4

Locknut

**

FEB 09 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2096

m130799

896

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

DAS
CS
9-89

m130799

36

Picklist Print

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Work Order ID: 128304

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Parent Item: D130-700-011

D130-700-011

Parent Item Name: Bearpaw

Start Date: 1/14/15

Required Date: 1/14/15

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0463J

Purchased

No

170

Each

4,050.000

12

36

NAS1149D0463J

WASHER

DAS

27

8-99

FEB 09 2015

DAS
06
9-99

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1153

M129390

1153

ST269

2092

M129390

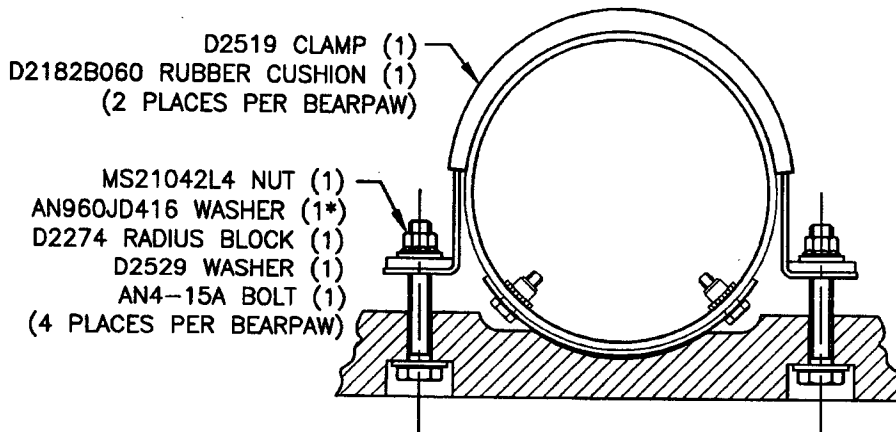
4

M130799

2088

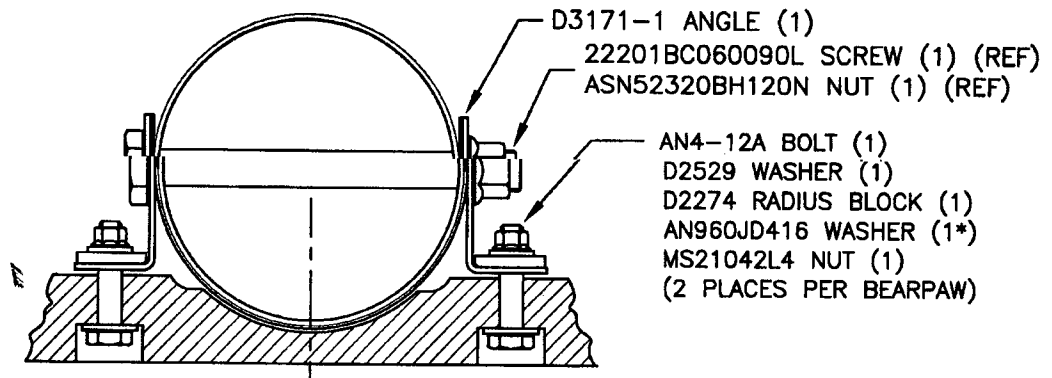
M130799

36



*See note 6

Figure 3 - Clamping Detail (Forward Clamps)



*See note 6

Figure 4 - Clamping Detail (Aft Clamps)

5. PARTS LIST

Qty	Part Number	Description
X	D130-700-011	BEARPAW INSTALLATION
4	D2182B060	Rubber Cushion
12	D2274	Radius Block
12	D2529	Washer
4	D2519	Clamp
2	D3167-1	Bearpaw
4	D3171-1	Angle
4	AN4-12A	Bolt
8	AN4-15A	Bolt
12	AN960JD416	Washer
12	MS21042L4	Nut (or MS21042-4)